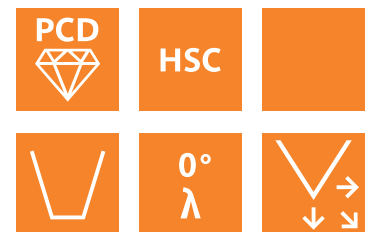


Demi-lune
V-shape cutting
Halbkugel-Schliff



α	$\varnothing a$	$\varnothing Dh6$	L
30°	0.15	3	40
30°	0.20	3	40

α	$\varnothing a$	$\varnothing Dh6$	L
30°	0.15	6	40
30°	0.20	6	40

α	$\varnothing a$	$\varnothing Dh6$	L
40°	0.10	3	40
40°	0.15	3	40

α	$\varnothing a$	$\varnothing Dh6$	L
40°	0.10	6	40
40°	0.15	6	40

α	$\varnothing a$	$\varnothing Dh6$	L
50°	0.05	3	40
50°	0.10	3	40
50°	0.15	3	40

α	$\varnothing a$	$\varnothing Dh6$	L
50°	0.05	6	40
50°	0.10	6	40
50°	0.15	6	40

α	$\varnothing a$	$\varnothing Dh6$	L
60°	0.05	3	40
60°	0.10	3	40
60°	0.15	3	40

α	$\varnothing a$	$\varnothing Dh6$	L
60°	0.04	6	40
60°	0.05	6	40
60°	0.10	6	40
60°	0.15	6	40

α	$\varnothing a$	$\varnothing Dh6$	L
90°	0.10	3	40
90°	0.15	3	40

α	$\varnothing a$	$\varnothing Dh6$	L
90°	0.05	6	40
90°	0.10	6	40
90°	0.15	6	40