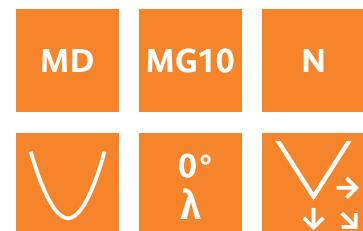


α	R	ϕD_{h6}	L
30°	0.04	3	33
30°	0.05	3	33
30°	0.08	3	33
30°	0.10	3	33
30°	0.15	3	33
30°	0.20	3	33

Taillage ½ lune
V-shape cutting
Halbmond



α	R	ϕD_{h6}	L
40°	0.04	3	33
40°	0.05	3	33
40°	0.08	3	33
40°	0.10	3	33
40°	0.15	3	33
40°	0.20	3	33



α	R	ϕD_{h6}	L
50°	0.04	3	33
50°	0.05	3	33
50°	0.08	3	33
50°	0.10	3	33
50°	0.15	3	33
50°	0.20	3	33

α	R	ϕD_{h6}	L
60°	0.04	3	33
60°	0.05	3	33
60°	0.08	3	33
60°	0.10	3	33
60°	0.15	3	33
60°	0.20	3	33

α	R	ϕD_{h6}	L
90°	0.04	3	33
90°	0.05	3	33

