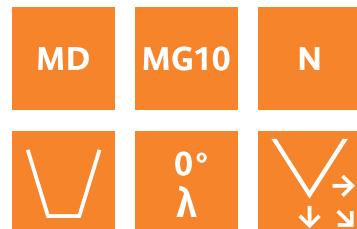


Taillage ½ lune
V-shape cutting
Halbmond



| α | ØA | ØDh6 | L |
|-----|------|------|----|
| 30° | 0.04 | 3 | 33 |
| 30° | 0.05 | 3 | 33 |
| 30° | 0.08 | 3 | 33 |
| 30° | 0.10 | 3 | 33 |
| 30° | 0.15 | 3 | 33 |
| 30° | 0.20 | 3 | 33 |
| 30° | 0.25 | 3 | 33 |
| 30° | 0.30 | 3 | 33 |

| α | ØA | ØDh6 | L |
|-----|------|------|----|
| 40° | 0.04 | 3 | 33 |
| 40° | 0.05 | 3 | 33 |
| 40° | 0.08 | 3 | 33 |
| 40° | 0.10 | 3 | 33 |
| 40° | 0.15 | 3 | 33 |
| 40° | 0.20 | 3 | 33 |
| 40° | 0.25 | 3 | 33 |
| 40° | 0.30 | 3 | 33 |

| α | ØA | ØDh6 | L |
|-----|------|------|----|
| 90° | 0.02 | 3 | 33 |
| 90° | 0.04 | 3 | 33 |
| 90° | 0.05 | 3 | 33 |
| 90° | 0.10 | 3 | 33 |

| α | ØA | ØDh6 | L |
|-----|------|------|----|
| 50° | 0.04 | 3 | 33 |
| 50° | 0.05 | 3 | 33 |
| 50° | 0.08 | 3 | 33 |
| 50° | 0.10 | 3 | 33 |
| 50° | 0.15 | 3 | 33 |
| 50° | 0.20 | 3 | 33 |
| 50° | 0.25 | 3 | 33 |
| 50° | 0.30 | 3 | 33 |

| α | ØA | ØDh6 | L |
|-----|------|------|----|
| 60° | 0.04 | 3 | 33 |
| 60° | 0.05 | 3 | 33 |
| 60° | 0.08 | 3 | 33 |
| 60° | 0.10 | 3 | 33 |
| 60° | 0.15 | 3 | 33 |
| 60° | 0.20 | 3 | 33 |
| 60° | 0.25 | 3 | 33 |
| 60° | 0.30 | 3 | 33 |